



# WOOD FINISHES DIRECT

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[Bona Craft Oil](#)

# Bona Craft Oil

## Application instruction for coloured Bona Craft Oil

Finishing



This instruction is for using colored Bona Craft Oil (Graphite, Frost, Ash, Umbra or Clay), on untreated wood, only. For other ways of using see separate instruction.

### Preparations

Ensure floor is acclimatized to its end-use environment, well sanded, dry and free from sanding dust, wax and other contamination. Allow product to reach room temperature and **stir** the container thoroughly before use. Optimal application conditions are between 20-25°C and 30-60% relative air humidity. High temperatures and low humidity shorten drying time, low temperatures and high humidity lengthen drying time. **Minimum temperature for use is 16°C.**

### Treatment schedule

- 1-2 subsequent applications of coloured Bona Craft Oil.

### Application

1. Apply the oil thinly using an oil resistant rubber bladed applicator, a stainless steel trowel or a Bona WoolPad
2. After 15-30 minutes, make another pass with more oil until the surface is saturated i.e. until the wood does not absorb any more oil. The number of treatments needed depends on the type of wood but 1-2 treatments are usually enough.
3. Buff the floor in alternate directions using a buffing machine (150 revs/minute) and a red pad.
4. Remove surplus oil with cotton cloths straightaway and let surface dry minimum 24 hours without foot traffic.

**WARNING:** BONA CRAFT OIL CONTAINS DRYING OILS. RISK OF SELF-IGNITION. USED CLOTHS, RAGS AND SIMILAR SHOULD BE PLACED IN WATER OR SEALED METAL CONTAINERS.

**Tip:** For best results buff the floor with a Bona WoolPad (300 rev/min) 6-18 hours after the final oil application. If the floor looks patchy, add a small amount of oil to a cotton cloth, place it under the machine and buff the floor. After 1 hour, buff again using a clean cotton cloth.

**Drying time (at 20°C/60% RH) :** 24 h, expect longer drying time on exotic wood and at low temperatures. The room can normally be furnished after 1-2 days but wait approx. 1 week before covering the surface with carpets or cleaning with wet methods.

### Maintenance

Clean the floor regularly using a dry mop and/or a vacuum cleaner. When needed, wipe off with a damp mop with Bona Soap added to the cleaning water. **Note:** Always clean using as dry a method as possible. For maintenance and upkeep of the surface use Bona Care Oil. To restore worn off colouring it is possible to add 20% of coloured Bona Craft Oil to the Bona Care Oil. The frequency of maintenance oiling is determined by the level of wear and may range from every 3<sup>rd</sup> year in a domestic environment to a few times a year in a commercial environment.

Detailed maintenance instructions are available at [www.bona.com](http://www.bona.com)

**Bona**<sup>®</sup>

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## Important notes

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. If in doubt make a preliminary test or contact Bona's technical service. User is required to read and understand all information contained on package labels and safety data sheets before using this product.